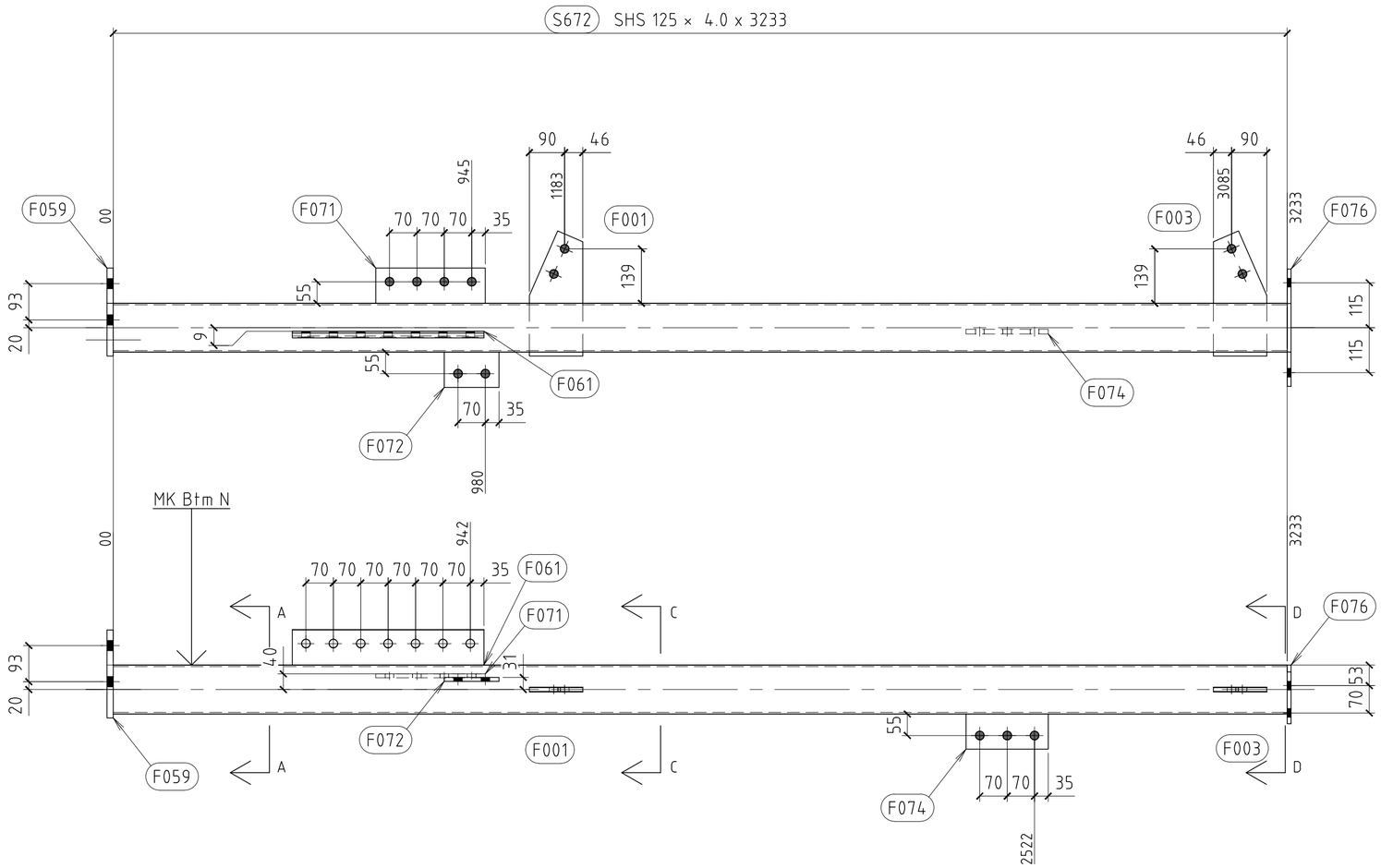
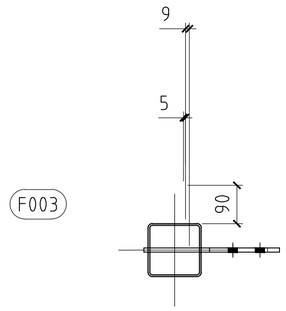
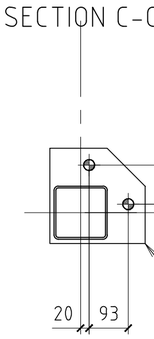
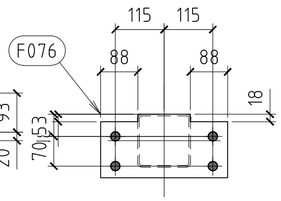




SECTION C-C



SECTION D-D



COLUMN MK 1C01 - 1 REQ'D

SURFACE TREATMENT: TO SPECIFICATION - Mass Ea: 74 Kg

SECTION A-A

SECTION B-B

Total Mass = 73.9

	F076	1	FLAT 150 × 10	300	300+	Φ22	3.6
	F074	1	FLAT 90 × 12	210	300+	Φ22	1.8
	F072	1	FLAT 90 × 10	140	300+	Φ22	1.0
	F071	1	FLAT 90 × 10	280	300+	Φ22	2.0
	F061	1	FLAT 90 × 12	490	300+	Φ22	4.2
	F059	1	PLATE 16 × 225	225	300 PLUS	Φ26	6.4
	F003	1	PLATE 10 × 136	320	300	Φ22	3.5
	F001	1	PLATE 10 × 136	320	300	Φ22	3.5
	S672	1	SHS 125 × 4.0	3233	C350LO		47.9
1C01		1	COLUMN				
MARK	ITEM	QTY	DESCRIPTION	LENGTH	GRADE	DIA	MASS

REV	ISSUE DESCRIPTION	BY	CHK.	APPR.	DATE
1	FOR CONSTRUCTION	SAM	DAM	SAM	11.05.17
0	FOR CONSTRUCTION	SAM	DAM	SAM	02.05.17

GENERAL NOTES:

ALL HOLES SHALL Ø22 FOR
THIS DRAWING U.N.O. 55.
ALL SLOTS SHALL BE LONG
FOR THIS DWG U.N.O.
ALL FILLET WELDS TO BE mm
CONTINUOUS U.N.O.
ALL BUTT WELDS TO BE FULL PENETRATION UNO
SURFACE TREATMENT AS PER SPECIFICATION
LOCATE HOLES IN FLANGES ON CENTRE LINE U.N.O.
THIRD ANGLE PROJECTION UNO
NO ALLOWANCE HAS BEEN MADE IN MAT'L SIZE FOR WELD PREP.
NO SHOP PAINT AT "TF" CONNECTIONS

ABBREVIATIONS

N/S = NEAR SIDE F/S = FAR SIDE
B/S = BOTH SIDES U/S = UNDERSIDE
O/A = OVERALL
FLG = FLANGE N/P = NO PAINT
C/L = CENTRE LINE Ø = DIAMETER
U.N.O. = UNLESS NOTED OTHERWISE
C/C = CROSS CTRS BETWEEN HOLES

Sheet A2

IF IN DOUBT ASK DO NOT SCALE

SF Moulds Family P/L

3D Professionals
Design
Drafting
Detailing
and
Project Management
for the Steel Industry

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EMAIL: scott@sfmoulds.net.au

PLEASE NOTE :
THE COMPANY ACCEPTS NO RESPONSIBILITY IF FABRICATION IS COMMENCED PRIOR TO APPROVAL OF THIS DRAWING BY THE ARCHITECT and THE ENGINEER.

CLIENT

STATUS
FOR CONSTRUCTION

JOB DESCRIPTION
Eastlakes Football Club
Block 1 Sect 227 Gungahlin
Shop Details
COLUMN 1C01

CLIENT JOB NO.	OUR JOB NO.	DRAWING NUMBER
	S1734	S1734-1C01