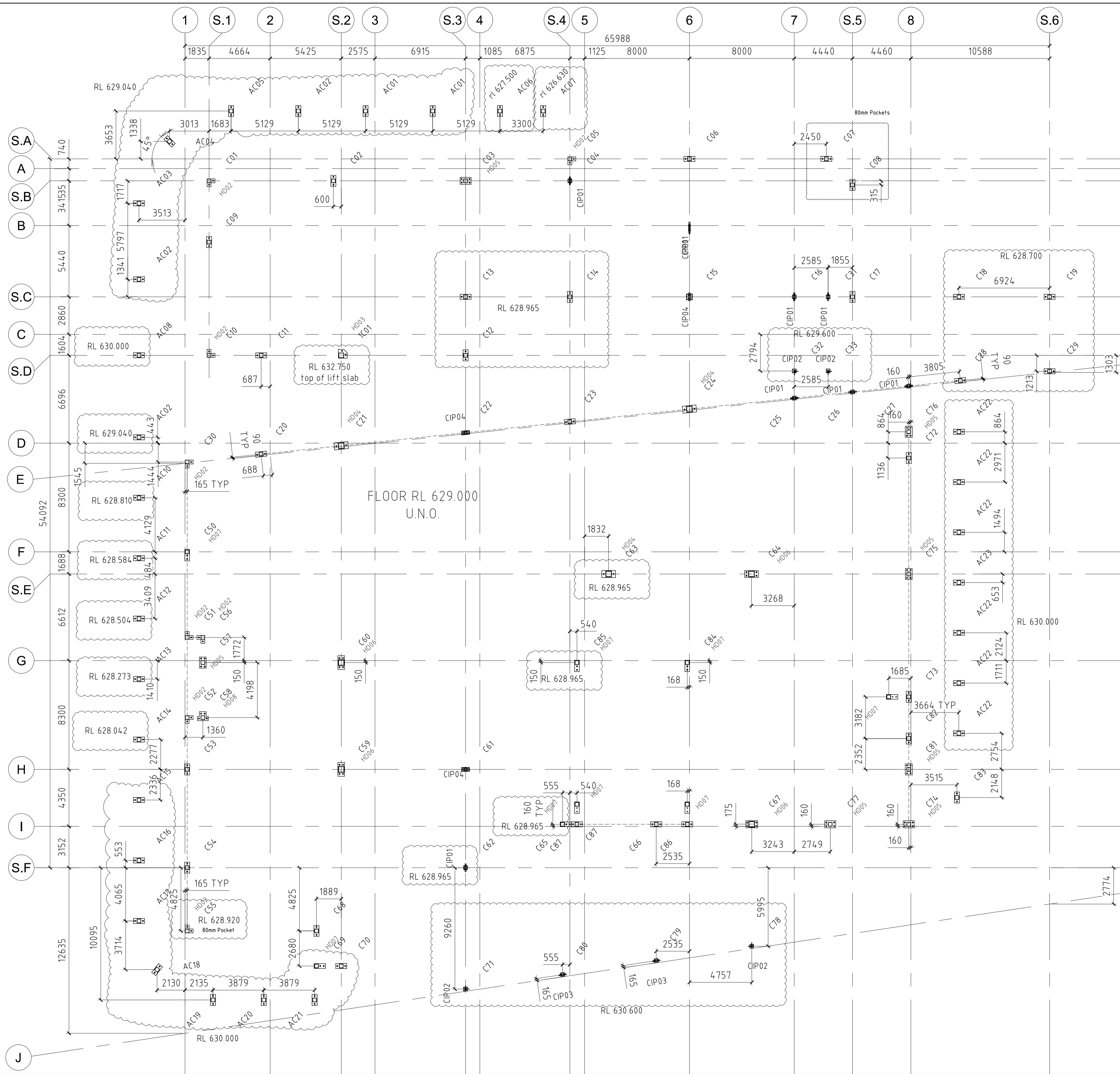


MARK	QTY	DESCRIPTION	LENGTH	GRADE	CHKD
AC01	1	SHS 125 x 4.0	3233	C350.0	
AC02	2	SHS 100 x 4.0	3479	C350.0	
AC03	1	SHS 100 x 4.0	4479	C350.0	
AC04	1	SHS 100 x 4.0	4375	C350.0	
AC05	1	SHS 100 x 4.0	4375	C350.0	
AC06	1	SHS 100 x 4.0	5019	C350.0	
AC07	1	SHS 100 x 4.0	5889	C350.0	
AC08	1	SHS 100 x 4.0	3519	C350.0	
AC09	1	SHS 100 x 4.0	3710	C350.0	
AC10	1	SHS 100 x 4.0	3937	C350.0	
AC11	1	SHS 100 x 4.0	4077	C350.0	
AC12	1	SHS 100 x 4.0	4248	C350.0	
AC13	1	SHS 100 x 4.0	4479	C350.0	
AC14	1	SHS 100 x 4.0	3521	C350.0	
AC15	1	SHS 100 x 4.0	3521	C350.0	
AC16	1	SHS 100 x 4.0	3471	C350.0	
AC17	1	SHS 100 x 4.0	3455	C350.0	
AC18	1	SHS 100 x 4.0	3465	C350.0	
AC19	1	SHS 100 x 4.0	3569	C350.0	
AC20	1	SHS 100 x 4.0	3569	C350.0	
AC21	1	SHS 100 x 4.0	2647	C350.0	
AC22	6	SHS 100 x 4.0	2647	C350.0	
AC23	1	SHS 100 x 4.0	2647	C350.0	
C01	1	SHS 100 x 5.0	5959	C350.0	
C02	1	SHS 100 x 5.0	5959	C350.0	
C03	1	SHS 100 x 5.0	5959	C350.0	
C04	1	SHS 100 x 5.0	5989	C350.0	
C05	1	SHS 100 x 5.0	5006	C350.0	
C06	1	SHS 100 x 5.0	5006	C350.0	
C07	1	SHS 100 x 5.0	5086	C350.0	
C08	1	SHS 100 x 5.0	5086	C350.0	
C09	1	SHS 100 x 5.0	5963	C350.0	
C10	1	SHS 100 x 5.0	5963	C350.0	
C11	1	SHS 100 x 5.0	6954	C350.0	
C12	1	SHS 100 x 5.0	6993	C350.0	
C13	1	SHS 100 x 5.0	6989	C350.0	
C14	1	SHS 100 x 5.0	6995	C350.0	
C15	1	SHS 150 x 9.0	6990	C350.0	
C16	1	SHS 100 x 5.0	6988	C350.0	
C17	1	SHS 100 x 5.0	6960	C350.0	
C18	1	SHS 100 x 5.0	6832	C350.0	
C19	1	SHS 100 x 5.0	6832	C350.0	
C20	1	SHS 100 x 5.0	6860	C350.0	
C21	1	SHS 150 x 9.0	6460	C350.0	
C22	1	RHS 200 x 100 x 6.0	6525	C350.0	
C23	1	SHS 100 x 5.0	6524	C350.0	
C24	1	SHS 150 x 9.0	6558	C350.0	
C25	1	SHS 100 x 5.0	6271	C350.0	
C26	1	SHS 100 x 5.0	6633	C350.0	
C27	1	SHS 100 x 5.0	6984	C350.0	
C28	1	SHS 100 x 5.0	7260	C350.0	
C29	1	SHS 100 x 5.0	6830	C350.0	
C30	1	SHS 100 x 5.0	6043	C350.0	
C31	1	SHS 100 x 5.0	6984	C350.0	
C32	1	SHS 100 x 5.0	2129	C350.0	
C33	1	SHS 100 x 5.0	2129	C350.0	
C34	1	SHS 100 x 5.0	5963	C350.0	
C35	1	SHS 100 x 5.0	5963	C350.0	
C36	1	SHS 100 x 5.0	5965	C350.0	
C37	1	SHS 100 x 5.0	5965	C350.0	
C38	1	SHS 100 x 5.0	5965	C350.0	
C39	1	SHS 150 x 9.0	5301	C350.0	
C40	1	SHS 150 x 9.0	5301	C350.0	
C41	1	RHS 200 x 100 x 6.0	5463	C350.0	
C42	1	SHS 100 x 5.0	5038	C350.0	
C43	1	SHS 150 x 9.0	5196	C350.0	
C44	1	SHS 150 x 9.0	4252	C350.0	
C45	1	SHS 100 x 5.0	5209	C350.0	
C46	1	SHS 100 x 5.0	4925	C350.0	
C47	1	SHS 150 x 9.0	6456	C350.0	
C48	1	SHS 100 x 5.0	4787	C350.0	
C49	1	SHS 100 x 5.0	4965	C350.0	
C50	1	SHS 100 x 5.0	3853	C350.0	
C51	1	SHS 100 x 5.0	4896	C350.0	
C52	1	SHS 100 x 5.0	4893	C350.0	
C53	1	SHS 100 x 5.0	4893	C350.0	
C54	1	SHS 100 x 5.0	4893	C350.0	
C55	1	SHS 100 x 5.0	3759	C350.0	
C56	1	SHS 100 x 5.0	3939	C350.0	
C57	1	SHS 100 x 5.0	3825	C350.0	
C58	1	SHS 100 x 5.0	4842	C350.0	
C59	1	SHS 100 x 5.0	5771	C350.0	
C60	1	SHS 100 x 5.0	4545	C350.0	
C61	1	SHS 100 x 5.0	4733	C350.0	
CIP01	9	Cast In Plate	200	300-	
CIP02	4	Cast In Plate	150	300-	
CIP03	2	Cast In Plate	200	300-	
CIP04	3	Cast In Plate	225	300-	



NOTES :
 - ALL COLUMNS ARE TYPE HD01 PATTERN U.N.O.

NOTES :
 - THIS DRAWING TO BE READ IN CONJUNCTION WITH HOLDDOWN BOLT PATTERNS

- COLUMNS ON GRID U.N.O
 - ALL SMALL DIMS TO SAME SIDE OF GRID AS DIM NUMBER
 - BASEPLATES SCALED UP 3 TIMES FOR CLARITY

REV	ISSUE DESCRIPTION	SAM	DAM	SAM	DATE
1	FOR CONSTRUCTION - CIP01 and 4 revised	SAM	DAM	SAM	12.05.17
0	FOR CONSTRUCTION	SAM	DAM	SAM	04.05.17
A	FOR APPROVAL	SAM	DAM	SAM	24.04.17

GENERAL NOTES:
 ALL HOLES SHALL BE 2mm CONTINUOUS UNLESS NOTED OTHERWISE
 ALL SLOTS SHALL BE 6mm CONTINUOUS UNLESS NOTED OTHERWISE
 THIS DWG U.N.O.
 ALL FILLET WELDS TO BE UNLESS NOTED OTHERWISE
 ALL BUTT WELDS TO BE FULL PENETRATION UNLESS NOTED OTHERWISE
 SURFACE TREATMENT AS PER SPECIFICATION
 LOCATE HOLES IN FLANGES ON CENTRE LINE UNLESS NOTED OTHERWISE
 THIRD ANGLE PROJECTION UNLESS NOTED OTHERWISE
 NO ALLOWANCE HAS BEEN MADE IN MAT'L SIZE FOR WELD PREP.
 NO SHOP PAINT AT "T" CONNECTIONS

ABBREVIATIONS
 N/S = NEAR SIDE F/S = FAR SIDE
 B/S = BOTH SIDES U/S = UNDERSIDE
 BTM = BOTTOM O/A = OVERALL
 FLG = FLANGE N/P = NO PAINT
 C/L = CENTRE LINE Ø = DIAMETER
 U.N.O. = UNLESS NOTED OTHERWISE
 C/C = CROSS CTRS BETWEEN HOLES

SF Moulds Family PL
 3D Professionals Design
 Drafting
 Detailing
 and
 Project Management for the Steel Industry

PO BOX 854
 Lake Cathie NSW 2445
 PH: (041) 27261992
 EMAIL: scott@sfmoulds.net.au

PLEASE NOTE:
 THE COMPANY ACCEPTS NO RESPONSIBILITY IF FABRICATION IS COMMENCED PRIOR TO APPROVAL OF THIS DRAWING BY THE ARCHITECT AND THE ENGINEER.

CLIENT
 Project Coordination

STATUS
 FOR CONSTRUCTION

JOB DESCRIPTION
 Eastlakes Football Club
 Block 1 Sect 227 Gungahlin
 Steel Shop Details
 HD Plan

CLIENT JOB NO. OUR JOB NO. DRAWING NUMBER
 S1734 S1734-011